

5 Cautions



01

Do not connect the air tube to the human body.



02

Please keep the device away from all possible ignition sources.



03

Please ensure an environment with a humidity below 60% (below 50% is preferred), or the device’s lifespan might be affected.



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Pulsing Release Module

Enhancement System



This quick start must be read and understood before operating the machine.

Thank you for choosing HeyGears. For safety, please contact HeyGears support staff for assistance regarding unpacking and installing the machine. If you fail to comply with the instructions in this manual, HeyGears will not be liable for the consequential damages unless required by federal and local ordinances.

Please keep this operation manual properly for future reference. The pictures are for reference only and the products are subject to the actual product.

1 Items & Parameters



Pulsing Release Module X1



Power Cord X1



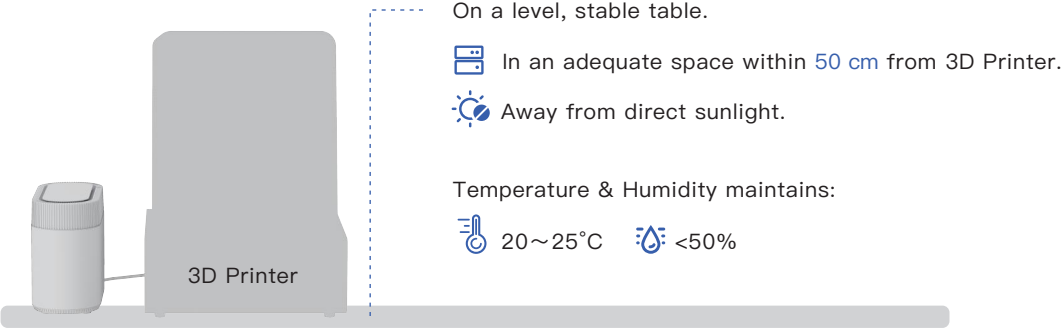
Air Tube X1

Name	UltraCraft PrintBoost System	Input	24 V
Model	UltraCraft Pulsing Release Module	Weight	3 kg
Dimensions	310*148*235 mm	Power	25 W

2 Components



3 Installation Requirements



4 Operation Steps

STEP 1

Place Pulsing Release Module near printer. Check if the module is impact. Power off the printer. Take out the filter lid and then the filter cotton on the module, remove the inserted rubber stopper, and put back the cotton and the lid.

1 Place Pulsing Release Module near printer.

2 Take out its filter lid and filter cotton, and remove the stopper inside.

3 Put back the cotton and the lid.

STEP 2

Make sure the printer is powered off. Connect the power cord and the air tube to the printer at one end and to the module at the other end. Insert the tube a little until it cannot be easily pulled out. Screw tight the nuts around the power ports to tighten the cord.

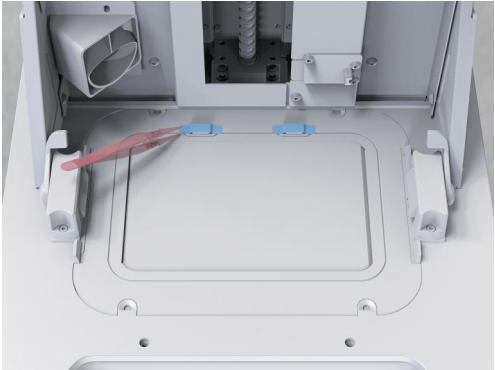
1 Insert the air tube until it cannot be pulled out.

2 Insert the power cord and tighten it.

3 Insert and tighten the tube and the cord on the printer.

STEP 3

Take out the resin tank, then peel off the protective film.



STEP 4

Install the LRF/HT resin tank, and lock it.

STEP 5

Power on the printer, you can enjoy printing with LRF/HT printing jobs now!